

GEAR FLOW METER VHM SERIES

We have developed a high precision flow meter for a wide variety of liquids, especially liquids with high abrasiveness and poor lubricity.

Applications include: chemical, petrochemical, pharmaceutical and cosmetic industry, two-component mixers, paints, aviation.

VHM flow meters are dead space optimised for use in the paint industry and for paint spraying systems (easy flushing). They are positive displacement units based on the meshing gear principle. Each tooth generates an impulse by recognition of the gear rotation by a non-contact detection system according to the carrier frequency principle.

VHM flow meters are available with single, double or quadruple resolution, signal-output with NPN- or PNP-switching mode.

Signal pick-ups with (Ex)-certification (Ex ia IIC T4 ... T6) and signal pick-ups with a fibre optic output are applicable for hazardous locations.

TECHNICAL DATA

| Size | Flow range | | K-factor Imp./I | | | |
|----------|---------------|-------------|-----------------|--------------------|--|--|
| | I/min | GPM | Imp./I | Imp./Gal. | | |
| VHM 01-2 | 0.01 1 l/min | 0.003 0.264 | approx. 22,000 | approx. 87,000 | | |
| VHM 02-1 | 0.05 2 l/min | 0.013 0.528 | approx. 8,800 | approx. 33,311.872 | | |
| VHM 02-2 | 0.10 4 l/min | 0.026 1.056 | approx. 4,400 | approx. 16,655.936 | | |
| VHM 02-3 | 0.40 81/min | 0.106 2.113 | approx. 2,200 | approx. 8,327.968 | | |
| VHM 03-2 | 0.50 20 l/min | 0.132 5.283 | approx. 1,000 | approx. 3,785.44 | | |

| Materials | |
|-----------|---|
| Body | Stainless steel 1.4404 (316) |
| Gears | Stainless steel 1.4462 (316) |
| Bearings | Tungsten carbide |
| Seals | FEP-FKM (standard) NBR (upon request) PTFE (upon request) |
| K-factor | See calibration certificate for precise data |

Special designs and materials are available on request.

| Accuracy | up to 0.5% up to 1% | Viscosity > 10 mm ² /s Viscosity 1 - 10 mm ² /s | | | |
|------------------------|-------------------------------|--|--|--|--|
| Repeatability | +/- 0.5‰ | Under same operating conditions | | | |
| Max.operating pressure | 250 bar | 3625 psi | | | |
| Medium temperature | -20 +120°C | -4 +248°F | | | |
| Viscosity range | 1 - 20.000 mm ² /s | | | | |
| Mounting positions | Freely selectable | | | | |

The installation into the pipe line can be made by means of a mounting plate or manifold.

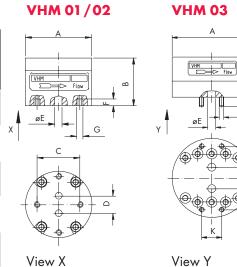
APPLICATIONS

| Chemical industry | \longrightarrow | Continuous dosing |
|-------------------------|-------------------|--|
| Pharmaceutical industry | \longrightarrow | Mixing, batching |
| Cosmetic industry | \longrightarrow | Dosing, batching |
| Dyes and paints | \longrightarrow | Flow control, consumption monitoring |
| 2-Component mixers | \longrightarrow | Monitoring, regulation of mixing ratio |

DIMENSIONS

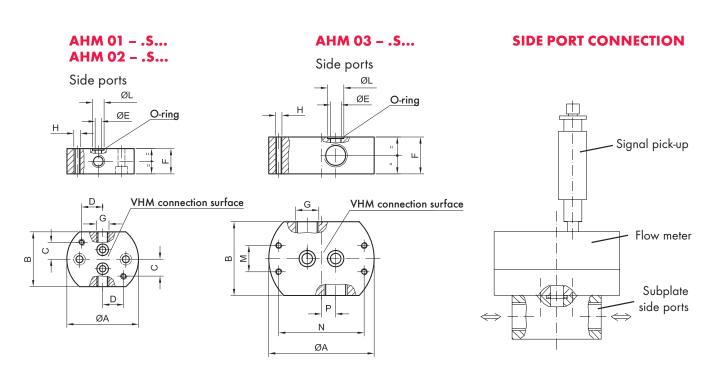
FLOW METER DIMENSIONS

| Size | ØA | В | С | D | ØE | F | G | K | L | M | н | Weight (kg) |
|-------------|----|----|----|----|----|---|----|----|----|----|----|----------------|
| VHM 01-2 | 68 | 29 | 44 | 18 | 5 | 6 | M6 | | | | | 0.760 |
| VHM 02-1 | 68 | 29 | 44 | 18 | 6 | 6 | M6 | | | | | 0.740 |
| VHM 02-2 | 68 | 34 | 44 | 18 | 6 | 6 | M6 | | | | | 0.860 |
| VHM 02-3 | 68 | 43 | 44 | 18 | 6 | 6 | M6 | | | | | 1.075 |
| VHM 03-2 | 99 | 50 | | 27 | 10 | | | 25 | 81 | M6 | 12 | 2.700 |

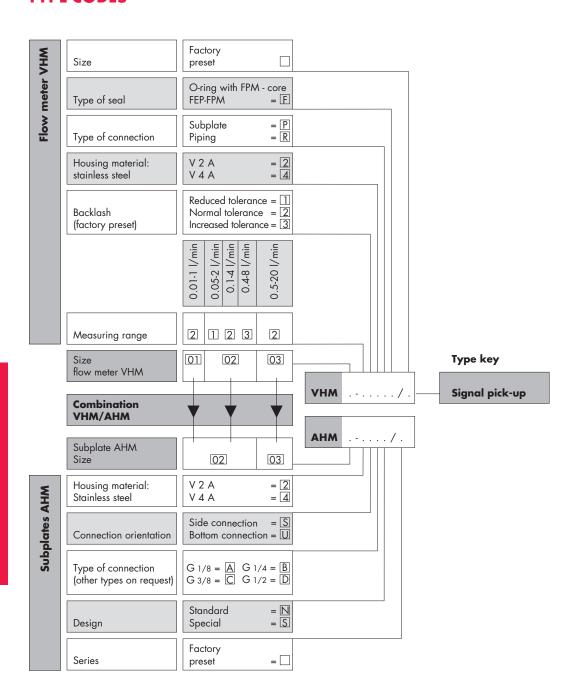


SUBPLATES DIMENSIONS

| Туре | A | В | С | D | E | F | G | Н | L | M | N | Р | O-ring |
|-------------|------|----|----|----|------|----|-------|----|--------|----|----|------|--------------|
| AHM 01 AN/. | ø 68 | 52 | 16 | 20 | ø 6 | 24 | G 1/8 | M6 | ø 11 | | | | 7.65 x 1.78 |
| AHM 02 BN/. | ø 68 | 52 | 16 | 20 | ø 6 | 24 | G 1/4 | M6 | ø 11 | | | | 7.65 x 1.78 |
| AHM 03 CN/ | ø 98 | 70 | | | ø 10 | 35 | G 3/8 | M6 | ø 15.5 | 25 | 81 | 13.5 | 12.42 x 1.78 |
| AHM 03 DN/ | ø 98 | 70 | | | ø 10 | 35 | G 1/2 | M6 | ø 15.5 | 25 | 81 | 13.5 | 12.42 x 1.78 |



TYPE CODES



GENERAL PRINCIPLE OF FUNCTIONING

The two gear wheels of the instrument are set into motion by the volume flow passing through the flow meter. Each tooth of the gear wheel is scanned by a single or double signal pick-up, which is screwed to the flow meter.

When the gear wheel rotates, this signal pick-up generates an electrical output impulse, when a tooth of the wheel passes the scanning range.

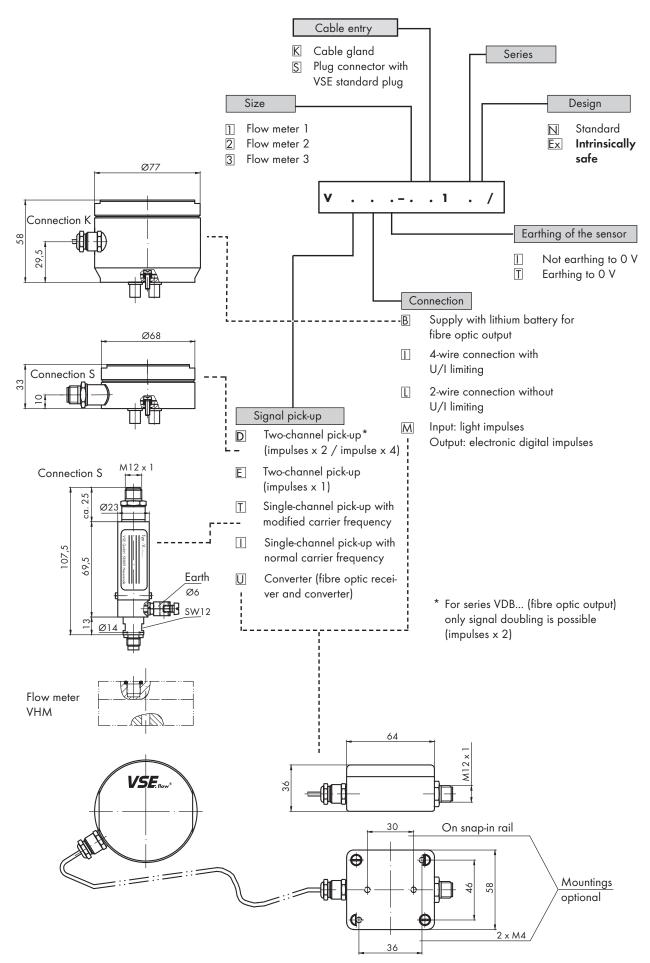
Each conveyed tooth gap volume corresponds to one electrical output impulse for a single signal pick-up, or 2 or 4 electrical output impulses for a double signal pick-up, depending on the jumper coding. This volume

is enclosed between the tooth gaps of the wheel and the body and is conveyed to the outlet side by the rotation of the gear wheel. The volume conveyed out of a tooth gap is designated as the measuring volume $V_{\scriptscriptstyle m}$, which determines the significance of the impulses depending on the size of the flow meter.

$V_m(I/Imp.) = 1/K-factor$

The frequency of the output impulse signal is processed in the associated electronic circuit and is proportional to the speed of rotation of the gear wheel and to the flow velocity. The flow quantity corresponds to the conveyed volume, which is measured by constant electronic counting of the output impulses.

TYPE CODES - SIGNAL PICK-UP



SELECTION CRITERIA – SIGNAL PICK-UPS

| | Single pick-ups series VI / VT | Double pick-ups series VD / VE |
|--|--|--|
| General applications | Flow velocity measurement and volume measurement | Flow velocity measurement and volume measurement with high signal resolution |
| Measured volume signal resolution per conveyed tooth gap volume | 1 impulse/measured volume | a) 2 impulses/measured volume or 4 impulses/measured volume optionally coded by jumpers in the pick-up b) 1 impulse/measured volume in modified series VE |
| Galvanic isolation between the supply voltage and the signal output | NPN- or PNP-switching optocoupler output | NPN- or PNP-switching optocoupler output |
| When 2 single pick-ups are used in one flow meter body, the following possibilities arise | a) A high signal resolution and detection of the flow direction are possible with additional electronics b) Or it is possible to implement a redundant system for increased safety in conjunction with the separate operation of both pick-ups. c) Separate power supply of the single pick-ups from galvanically isolated power supply units is possible. | |
| EX-Design | With intrinsic safety only in conjunction with VSE barrier amplifier Ex-designation Ex ia IIC T4 T6 | With intrinsic safety only in conjunction with VSE barrier amplifier Ex-designation Ex ia IIC T4 T6 |

VHM SINGLE PICK-UPS AND DOUBLE PICK-UPS IN STANDARD DESIGN

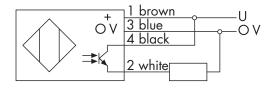
The single pick-up operates with a carrier frequency oscillator, which is modulated when a tooth passes. This modulation is detected by the amplifier and is used to generate one digital impulse per measured volume.

The double pick-up operates with two independent carrier frequency oscillators, which are modulated when a tooth passes. This modulation is detected by the amplifier and is used to generate 2 or 4 digital impulses per measured volume, which can be selected by the coding of the internal jumpers.

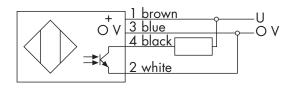
Single and double pick-ups are equipped with an optocoupler transistor output, which has a galvanic isolation between supply voltage and pick-up.

This transistor output can be connected with the supply voltage of the pick-up as shown in the below connection diagrams or can be operated with a separate power supply. Depending on the polarity of the power supply to the transistor, either a PNP- or a NPN-switched output signal is generated.

OUTPUT SIGNAL PNP-SWITCHED



OUTPUT SIGNAL NPN-SWITCHED



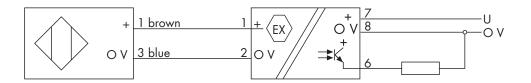
SINGLE PICK-UPS AND DOUBLE PICK-UPS IN EX-DESIGN

The single pick-up operates with a carrier frequency oscillator, which is modulated when a tooth passes. The double pick-up operates with two independent carrier frequency oscillators, which are modulated when a tooth passes.

This modulation is detected by the amplifier and is used to generate a pulsing current signal in the supply current. The connected barrier amplifier detects the signal and generates a digital PNP signal for further processing. The output impulses per measured volume correspond to those of the two standard designs.

Single pick-ups and double pick-ups in Ex-design are designed for intrinsic safety and may only be used in conjunction with the VSE barrier amplifier MK 13-P-Ex 0/24 V DC/K15.

The flow meter with the single pick-up or double pick-up is located in the hazardous area. The barrier amplifier is installed outside the hazardous area in an electrical cabinet or terminal box (snap-in mounted on an installation rail DIN 50022).



DOUBLE PICK-UP WITH FIBRE OPTIC OUTPUT TYPE VDB...

| Applications under extremely difficult conditions | | Measured volume signal resolution per conveyed tooth gap volume | Battery operation with energy saving circuit |
|--|---|---|--|
| a) Environments with heavy electromagnetic interference b) High voltage areas c) Rooms with explosion hazards, e.g. spray painting equipment with electrostatic charge | In flow velocity measurement and volume measurement with high signal resolution | 2 impulses/ measurement volume | 2 years of operation without battery change |

DOUBLE PICK-UP WITH FIBRE OPTIC OUTPUT TYPE VDB...

The double pick-up converts electrical impulses into light impulses and transmits these through a plastic optical fibre to the receiver, which is installed away from the extreme conditions. This converts the light impulses of the signal pick-up back into electrical impulses and outputs them to electronic evaluation devices for further processing. The output signal of the fibre optic receiver has a resolution of 2 impulses per measured volume with a pulse duty factor of 1:1.

The signal frequency of the output impulses is proportional to the speed of rotation of the gear wheel and to the flow velocity and must be processed by the connected electronic readout according to the values of the impulses.

The output impulses of the fibre optic receiver can be either a PNP- or a NPN-switched signal. The coding of the signals is easily possible and is performed on 2 separately programmable jumper bars in the receiver.

SIGNAL PICK-UPS FOR VHM FLOW METERS

| Technical data part 1 | Single pick-ups in standard design Deviations from Ex-design | Double pick-ups in standard design Deviations from Ex-design |
|--|--|--|
| Signal pick-ups per flow meter | 1 or 2 | 2 (1 active carrier frquency oscillator in Series VE*) |
| Detection of direction of flow meter | Yes, by 2 signal pick-ups with a phase offset ¹ of 90° mounted on one flow meter body | No |
| Body data | | |
| Dimensions | Ø = 25 mm; length = 115 mm | \emptyset = 68 mm; length = 33 mm; overall length with sensor = 43 mm |
| Protection type | IP 54 | IP 54 |
| Material | Stainless steel | Anodised aluminium, coil holder in stainless steel |
| Weight | 100 g | 165 g |
| Medium temperature | -20 + 120°C / -4 +248°F Ex-Design: -20 +80°C / -4 +176°F | -20 +120°C / -4 +248°F Ex-Design: -20 +80°C / -4 +176°F |
| Ambient temperature | -20 +60°C / -4 +140°F Ex-Design: - 20 +50°C / -4 +122°F | -20 +60°C / -4 +140°F Ex-Design: -20 +50°C / -4 +122°F |
| Ex-approval | According to Conformity certificate BUS 05 ATEX E 121X | According to Conformity certificate BUS 05 ATEX E 121X |
| Ex-designation | (II 1G Ex ia IIC T4T6 | ⟨ 1G Ex ia C T4T6 |
| Ex-ignition suppression type in conjunction with specified VSE amplifier | Intrinsically safe MK 13-P-Ex 0/24 V DC/K15 | Intrinsically safe MK 13-P-Ex 0/24 V DC/K15 |
| Supply voltage U _{DC} | 10-30 V DC, see data sheet page 12 | 110-30 V DC, see data sheet page 12 |

| VSE barrier amp | lifier | | | |
|--|-----------|---|--|--|
| Installation site | | Outside the Ex-area in an electrical cabinet or terminal box. Mounted on installation rail DIN 50022 | Outside the Ex-area in an electrical cabinet or terminal box. Mounted on installation rail DIN 50022 | |
| Electrical connection | | Intrinsically safe control line according to design specifications VDE 0165 | Intrinsically safe control line according to design specifications VDE 0165 | |
| Supply Voltage | Standard | 7-30 V | 7-30 V | |
| U_{DC} | Ex-Design | 5-9 V (by specified VSE barrier amplifier) | 5-9 V (by specified VSE barrier amplifier) | |
| Supply current | Standard | 3 mA max. | 3 mA max. | |
| l _{DC} | Ex-Design | < 2.7 mA > 3.7 mA (modulated current signal) | < 2.7 mA > 3.7 mA (modulated current signal) | |
| Connection | Standard | 4-wire plug connection | 4-wire plug connection | |
| general | Ex-Design | 2-wire plug connection | 2-wire plug connection | |
| Plug with screened cable | Standard | 4-pole standard plug, plug length = 25 mm, yellow cable | 4-pole standard plug, plug length = 25 mm, yellow cable | |
| | Ex-Design | dto., blue cable | dto., blue cable | |
| Number of signal outputs | | 1 or 2 (when 2 single pick-ups are used in one flow meter body) | 1 or 2 (the 2 signal pick-ups are evaluated by the internal amplifier and are connected to 1 output) 1 impulse in series VE | |
| Signal resolution per conveyed tooth gap volume (measurement volume V _m) | | 1 impulse or 2 impulses by 2 single signal pick-ups with a phase offset ¹ of 90° and different carrier frequencies in one flow meter body | Optional 2 impulses (signal doubling) or 4 impulses (signal quadrupling) codable with internal jumpers 1 impulse in series VE | |

1 Explanation of series VT ...

If detection of the direction of flow and high signal resolution with additional external circuitry is necessary, 2 single pick-ups are used in one flow meter body,

which are arranged with a mechanical offset of 90° with regard to the tooth flank sequence

SIGNAL PICK-UPS FOR VHM FLOW METERS

| Technical data part 2 | | Single pick-ups in standard design Deviations from Ex-design | Double pick-ups in standard design Deviations from Ex-design |
|---------------------------------------|------------|--|---|
| Signal output voltage U _{DC} | Standard | 7-30 V (depending on the supply voltage and loading of the optocoupler) | 7-30 V (depending on the supply voltage and loading of the optocoupler) |
| | Ex-Design | To VSE barrier amplifier: 7.5 – 27.5 V; depending on the supply voltage | To VSE barrier amplifier: 7.5-27.5 V; depending on the supply voltage |
| Output current U _{DC} | Standard | 10 mA max. (for supply voltage > 16 V DC) | 10 mA max. (for supply voltage > 16 V DC) |
| | Ex-Design | VSE barrier amplifier: output circuit < 100 mA | VSE barrier amplifier: output circuit < 100 mA |
| Signal switching f | requency f | 3 Hz-1.0 kHz | 3 Hz-1.0 kHz |
| Signal output circuit | Standard | Optocoupler transistor with series resistance R = $1.2~\mathrm{K}~\Omega$ galvanic isolation from the supply voltage potential | Optocoupler transistor with series resistance R = $1.2~{\rm K}~\Omega$ galvanic isolation from the supply voltage potential |
| | Ex-Design | VSE barrier amplifier: output short-circuit resistant – see data sheet. Connection to the barrier amplifier supply voltage potential. | VSE barrier amplifier: output short-circuit resistant – see data sheet. Connection to the barrier amplifier supply voltage potential. |
| Signal switching polarity | Standard | Optional NPN or PNP selectable by external connections | Optional NPN or PNP selectable by external connections |
| | Ex-Design | PNP output signal via VSE barrier amplifier, i.e. connection to the barrier amplifier supply voltage potential | PNP output signal via VSE barrier amplifier, i.e. connection to the barrier amplifier supply voltage potential |
| Signal pulse duty factor (p.d.f.) | | p.d.f. = 1:1 | Coding for signal doubling p.d.f. = 1:1 Coding for signal quadrupling: p.d.f. = dependent on the flow speed (impulse frequency) by which the impulse remains constant. (Series VE*, p.d.f. = 1:1) |

* Explanation for series VE...

If a single pick-up (1 impulse per conveyed tooth gap volume) cannot be used in an application because of the length of its body (115 mm), **a modified double pick-up** of series VE... (**body length 43 mm**) can

be used, which operates with only one active carrier frequency oscillator and delivers the signals as a single pick-up.

| VHM type list single and double pick-ups Preferred types | | | Single pick-ups with not earthed 0 | V-potential | Double pick-ups with not earthed 0 V-potential | | |
|--|-----------|------|--|-------------------------------------|---|-------------------------------------|--|
| | | | Single channel pick-ups with normal carrier frequency Single channel pick-ups with modified carrier frequency | | Double channel pick-ups with (impulses*2/impulses*4) (impulses*1) | | |
| Available VS-connecting ¹ | | | 4-wire connection with U / I-limiting | 4-wire connection with U/I-limiting | 4-wire connection with U/I-limiting | 4-wire connection with U/I-limiting | |
| | Ex-Design | Size | 2-wire connection with U / I-limiting | 2-wire connection with U/I-limiting | 2-wire connection with U/I-limiting | 2-wire connection with U/I-limiting | |
| Plug with | Standard | 01 | VIII-1S10/N | VTII-1S10/N | VDII-1S10/N | VEII-1S10/N | |
| yellow cable ² | 02 | | VIII-2S10/N* | VTII-2S10/N* | VDII-1S10/N* | VEII-2S10/N | |
| 5/10/15/20 m | | 03 | VIII-2S10/N | VTII-2S10/N | VDII-3S10/N | VEII-3S10/N | |
| Plug with | Ex-Design | 01 | VILI-1 S10/Ex | VTLI-1S10/Ex | VDLI-3S10/N | VELI-1S10/Ex | |
| blue cable ² | | 02 | VILI-2S10/Ex* | VTLI-2S10/Ex* | VDLI-2S10/Ex* | VELI-2S10/Ex | |
| 5/10/15/20 m | | 03 | VILI-2S10/Ex | VTLI-2S10/Ex | VDLI-3S10/Ex | VELI-3S10/Ex | |

¹ The connecting cables are open at one end, but can be delivered with a second plug on request.

² Other cable lengths are available on request.

^{*} Stock types, other types on request.

SIGNAL PICK-UPS WITH OPTICAL FIBRE TECHNOLOGY FOR VHM FLOW METERS

| To don't all de la constant | D. 11. :1 | P'l |
|--------------------------------|---|--|
| Technical data part 3 | Double pick-ups with fibre optic output VDB | Fibre optic receiver VUM |
| Signal pick-ups per flow | 2 | Volume impulse / fault signal |
| meter body | | Signal voltage U _{DC} : 9-30 V |
| Detection of the flow | No | (depending on the supply voltage and |
| direction | | loading of the signal output circuit) |
| | | Signal current I _{DC} : 10 mA max. |
| | | (for supply voltages > 16 V DC) |
| Body data | | (consepply consider the con- |
| Dimensions | Ø = 78 mm; height = 62 mm; overall | Overall length with optical fibre and plug |
| | height | connector = 98 mm; L = 64 mm; |
| | with sensor 72 mm | B = 58 mm; H = 37 mm |
| | | Mounting construction: 2 screws M4 or |
| | | installation rail snap-in mounting DIN 50022 |
| Protection type | IP 54 | IP 54 |
| Material | Anodised aluminium; coil holder in | Aluminium |
| | stainless steel | |
| Weight | 438 g | 218 g |
| Medium temperature | -20 +60° C / -4 +140°F | |
| Ambient temperature | -20 +50°C / -4 +122°F | -25 +60°C / -13 +140°F |
| Ex-approval | According to Conformity certificate | LED indicators: |
| | BUS 12 ATEX E 058X | LED green: ready |
| Ex-designation | ⟨ II 16 Ex ia op is IIC T4 6a | LED red: transmission error |
| Associated fibre optic | VUMI-O | Volume impulse / fault signal |
| receiver | | Signal switching polarity: PNP or NPN |
| | | programmable by 2 coding jumpers |
| Installation site of the | Outside the Ex-area (or high voltage area) | Volume impulse |
| fibre | wall-mounted or in an electrical cabinet | pulse duty factor (PP) |
| optic receiver | with screw or installation rail mounting | PP = 1:1 |
| | DIN 50022 depending on the type. | |
| Electrical supply | By internal, sealed lithium battery | Unregulated power supply with |
| | (use only original parts) | smoothing capacitor |
| Supply voltage U _{DC} | Battery 3.6 V / 16.5 Ah with integrated | 9-30 V |
| | series | |
| | resistor for Ex-applications | |
| Operating | 2 years | Supply current I DC 8 mA |
| time | (integrated energy saving in stand-by mode) | |

| Technical data part 4 | Double pick-ups with fibre optic output VDB | Fibre optic receiver |
|--|--|---|
| Optical fibre | Silicone-free plastic optical fibre cable with double sheathing | Optical fibre signal input Signal detection: by fibre optic input |
| Stress relief | Aramide fibres | transistor |
| Outer sheath | Polyurethane red | |
| Outer dimensions | 3.5 mm +/- 0.2 | Signal type: Digital optical signals from |
| Bending radius | > 10 mm short-term; > 50 mm permanent | double pick-up |
| Optical fibre connector | Cable gland PG 7, length = 20 mm | (flow meter signals; monitor signal in |
| Standard cable lengths | 5/10/15/20 m | stand-by; battery status signals) |
| Number of signal outputs | 1, includes information on the flow meter output impulses and status signals | 2 volume impulses (flow meter) fault signals |
| Signal resolution per conveyed tooth gap volume (measured volume V _m) | 2 impulses (signal doubling) | 2 impulses (signal doubling) |
| Switching frequency f | 3 Hz-1.0 kHz | 3 Hz-1.0 kHz |
| Volume impulses / fault signals – signal output circuit | Fibre optic output diode: Digital optical signals to the fibre optic receiver (volume sensor signals; monitor signals in stand-by; battery status signals) | One transistor each with series resistor R = 1.2 k Ω |

VHM - TYPE LIST OPTICAL FIBRE TECHNOLOGY

| VHM | Size | Double pick-up with fibre optic output |
|---------------------|------|--|
| Standard | 01 | VDBI-1K10/N |
| | 02 | VDBI-2K10/N |
| | 03 | VDBI-3K10/N* |
| Ex-Design | 01 | VDBI-1K10/EX |
| | 02 | VDBI-2K10/EX |
| | 03 | VDBI-3K10/EX* |
| *Size 03 on request | | |

| Accessories | for double pick-up | | |
|--|----------------------------|---|-------|
| VDBI-battery = sealed lithium battery for all double signal pick-ups | | | |
| LWL cable = p | lastic optical fibre cable | | |
| LWL cable | 5 m | LWL cable | 20 m* |
| LWL cable | 10 m | *other length of optical fibre cable on request | |
| LWL cable | 15 m | | |

| Fibre optic receiver with plug connections | | |
|--|------------------------------------|-------------|
| Body design | Screw mounting | VUMI-0S00/N |
| | Installation rail snap-in mounting | VUMI-0S01/N |

PERFORMANCE CHARACTERISTICS OF THE FAULT SIGNAL OUTPUT

If a low battery state is signalled, the green LED "Ready" extinguishes and the fault signal output becomes active, operation of the system remains possible for a certain time.

The green LED "Ready" is switched on and the fault signal output is reset automatically when a new battery has been installed in the signal pick-up body.

The fault signal output also becomes active on the following transmission errors of the optical fibre, by which the red LED "transmission error" also lights:

- A. Interruption of the optical fibre
- B. Incorrect connection
- C. Weak optical signal

FLOW METER SELECTION

The correct choice (interpretation) of the type and size of flow meter is essential for a trouble-free and safe operation. Due to the large number of different applications and flow meter models, the technical data in the VSE catalogues are of a general nature. Certain characteristics of the devices depend on type, size and measuring range as well as the liquid to be measured. Please consult VSE for an exact choice of flow meter.

Special designs are available on request

BARRIER AMPLIFIER "MK 13-P-EX 0/24 V DC/K15" FOR VHM FLOW METERS

VSE provides the barrier amplifier type "MK 13-P-Ex 0/24 V DC/K15" for the application of VHM flow meters in areas with explosion hazards. This operates in conjunction with the pick-up systems of VHM flow meters.

The barrier amplifier has an intrinsically safe control circuit and is equipped with galvanic isolation between the control and output circuits to the supply. It contains a pulse-switching, short-circuit resistant transistor output and is connected with screw terminals. The amplifier is installed in a plastic housing and is fitted with a snap-in mounting for attachment to an installation rail.

The barrier amplifier must be installed outside the Ex-area in an electrical cabinet or terminal box. The intrinsically safe control lines must be laid and marked according to the design specifications of VDE 0165.

VIL.-.../EX; VTL.-.../EX

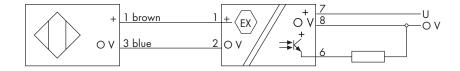
Single pick-up with plug connection

VDL.-.../EX; VEL.-.../EX

Double pick-up with plug connection

FLOW METER VHM...

BARRIER AMPLIFIER



EXTERNAL INDUCTORS / CAPACITANCE

[EEx ia] ||B $2/10/20 \text{ mH} 5/3.5/3 \mu\text{F}$ [EEx ia] ||C $1/5/10 \text{ mH} 1.1/0.75/0.65 \mu\text{F}$

TECHNICAL DATA OF THE BARRIER AMPLIFIER MK 13-P-EX 0/24 V DC/K15

Galvanic isolation of the control and output circuits

Ex-approval according to conformity certificate PTB06 ATEX 2025

Control circuits intrinsically safe: II (1) GD [Ex ia] IIC

| Input circui | it | Output circuit | | Operating value | es |
|---------------------|--|------------------------|-------------------------------------|---|--------------------|
| Sensor voltage | 8.2 V | Signal output | Transistor output PNP-switched | Supply voltage | 10-30 V DC |
| Sensor current | < 2.7 mA > 3.7 mA (modulated current signal) | Voltage drop | < 2.5 V | Current consump- tion short-circuit resistant | < 20 mA < 31 mA |
| Switching threshold | Low = < 2.7 mA High = > 3.7 mA | Switching current | < 100 mA Short-circuit resistant | | |
| Hysteresis | > 0.2 mA | Switching frequency | < 3 kHz | | |

| Body | |
|----------------------|--|
| Dimensions | Length 89 mm, width 18 mm, height 71 mm |
| Material | Polycarbonate / ABS |
| Inflammability class | V-O according to UL 94 |
| Mounting | Installation rail (DIN 50022) or G-rail (DIN 50035) |
| Temperature range | -25 +70°C / -13 +158°F |
| Protection range | (DIN 40050) IP 20 |
| Weight | 70 g |

| LED indicators | | |
|------------------|------------|--|
| Ready | Green LED | |
| Switching status | Yellow LED | |



